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White et al.

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(54) **ELECTROMAGNETIC CHUCK FOR OLED MASK CHUCKING**

(58) **Field of Classification Search**
None

See application file for complete search history.

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(51) **Int. Cl.**

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C23C 14/28	(2006.01)
C23C 14/04	(2006.01)
C23C 14/50	(2006.01)

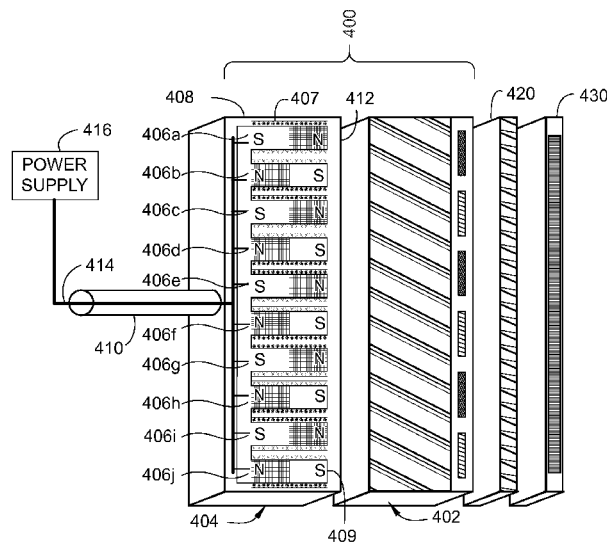
(57) **ABSTRACT**

An electromagnetic mask chuck is described herein. The electromagnetic mask chuck includes a body with a plurality of electromagnets formed therein. The electromagnets can then deliver a magnetic force to a mask to position and hold the mask over or on the substrate for further deposition. The electromagnets are controlled using a power source, to deliver a controlled magnetic field to the mask.

(52) **U.S. Cl.**

CPC **B23Q 3/1546** (2013.01); **C23C 14/042** (2013.01); **C23C 14/50** (2013.01); **Y10T** 279/23 (2015.01)

15 Claims, 5 Drawing Sheets



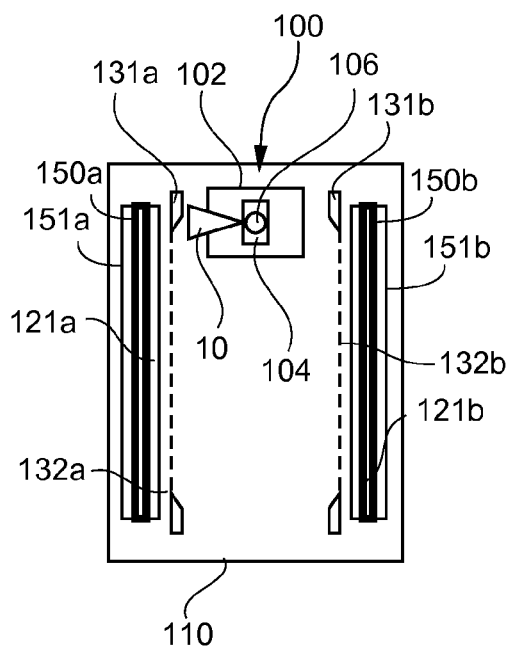


FIG. 1A

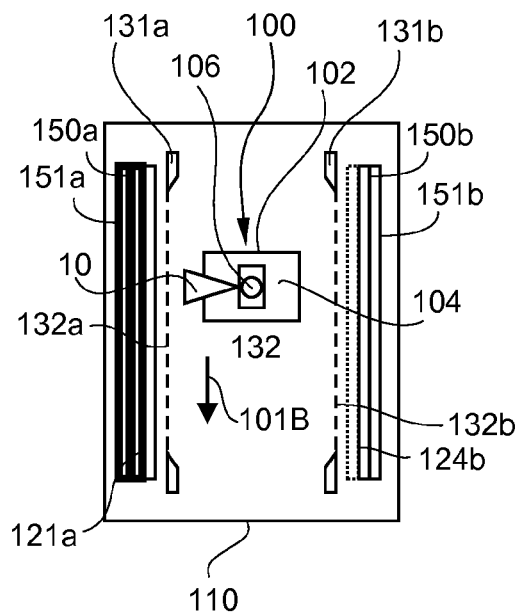


FIG. 1B

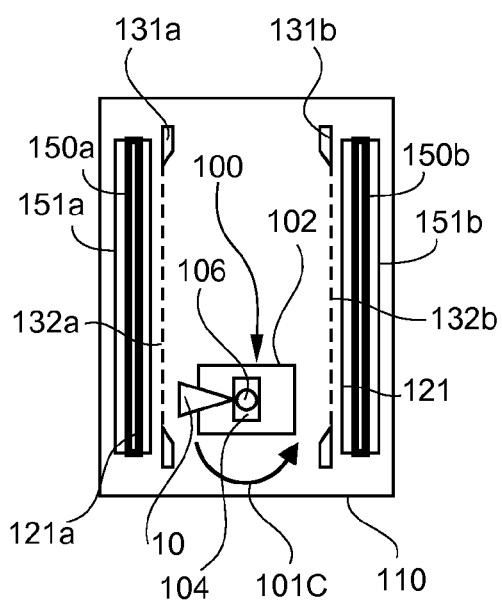


FIG. 1C

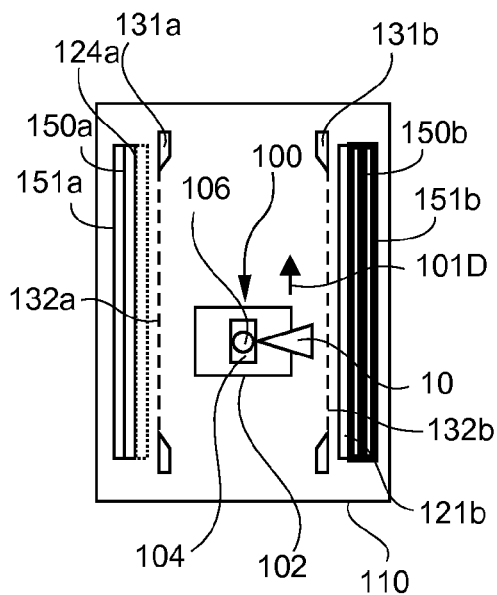


FIG. 1D

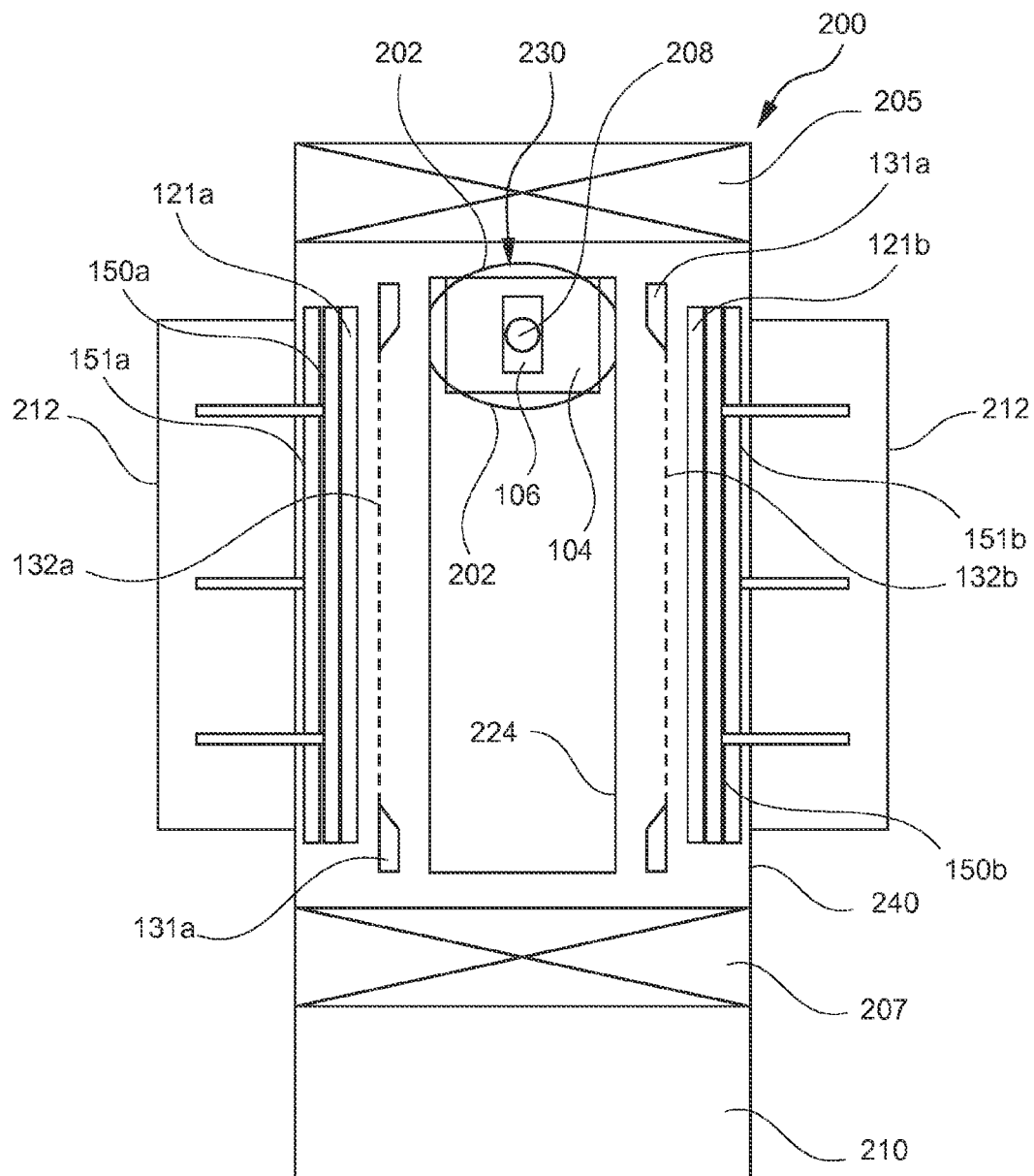


FIG. 2

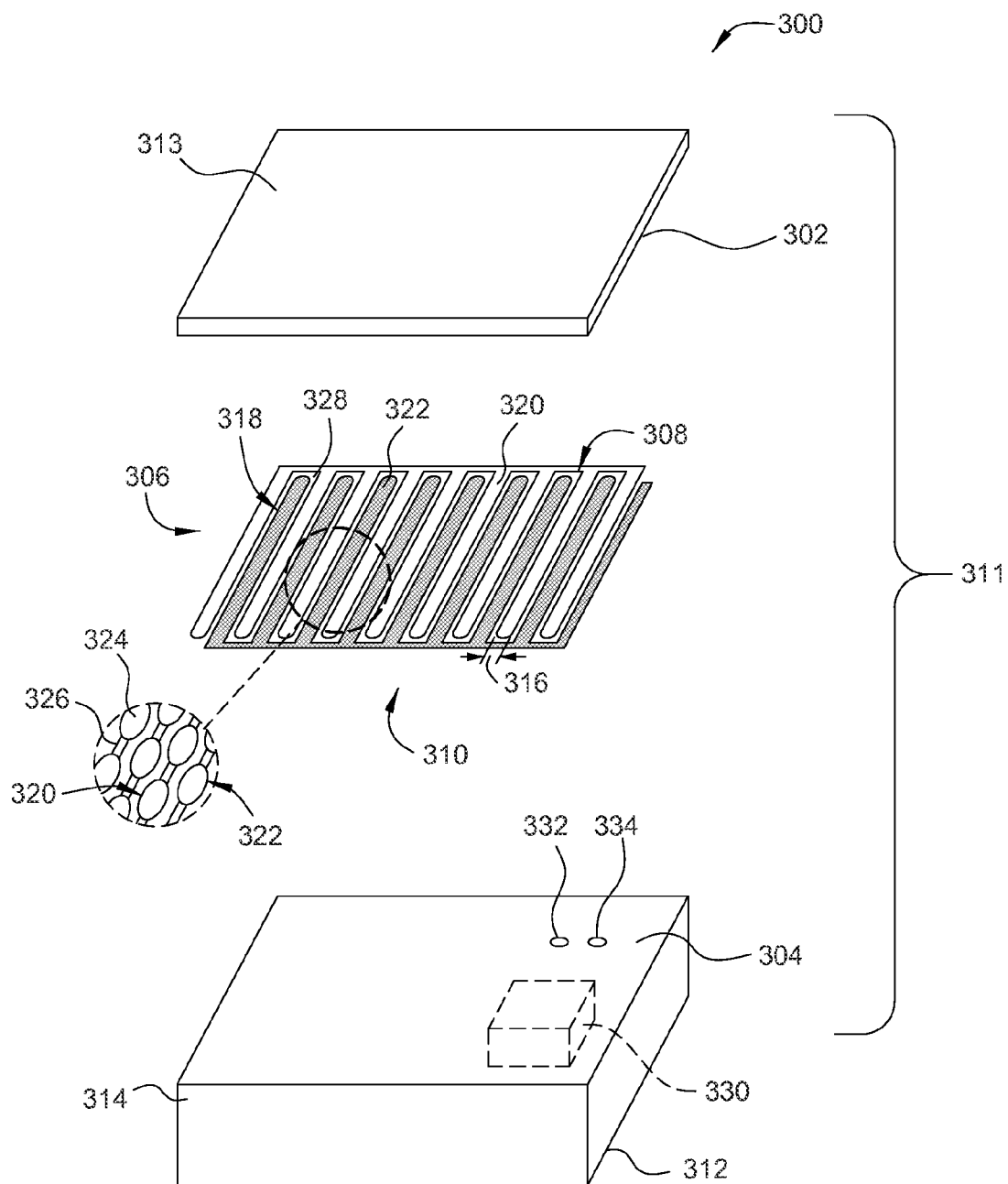


FIG. 3

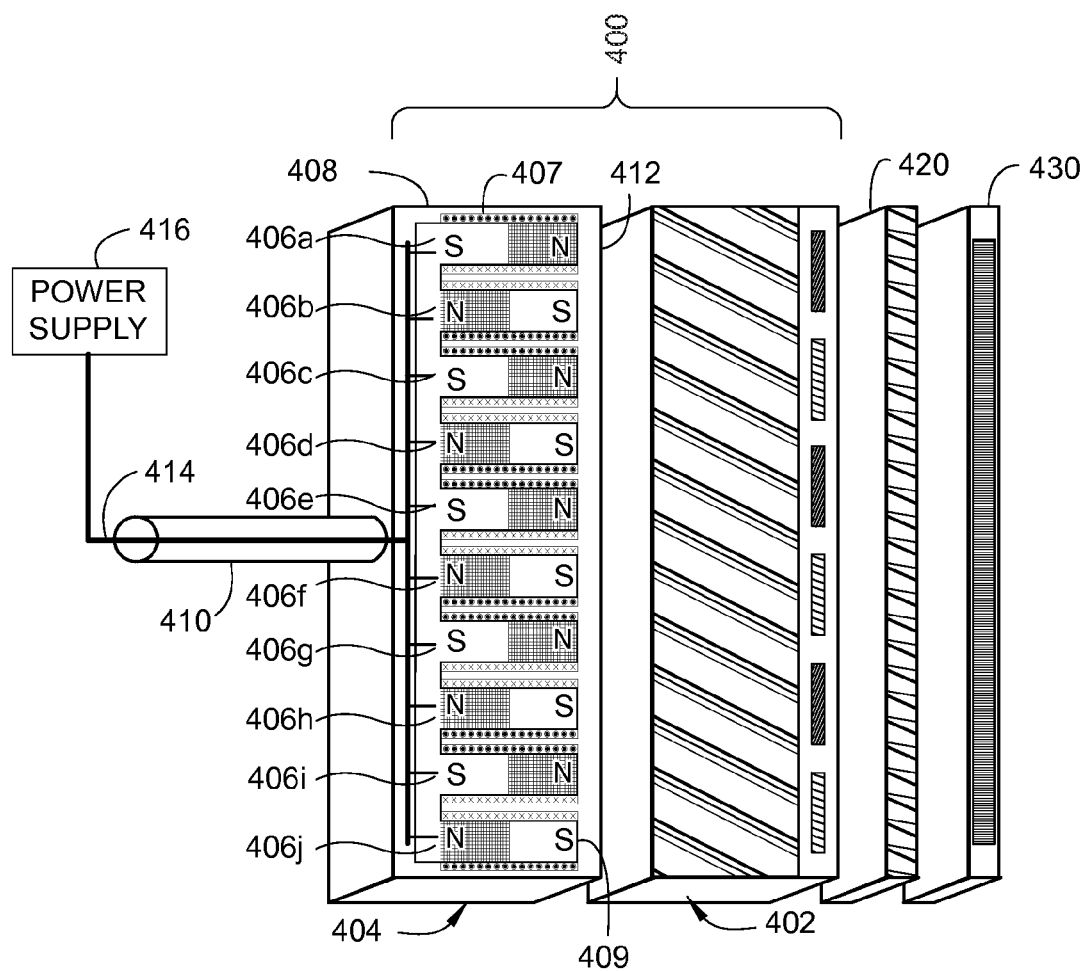


FIG. 4A

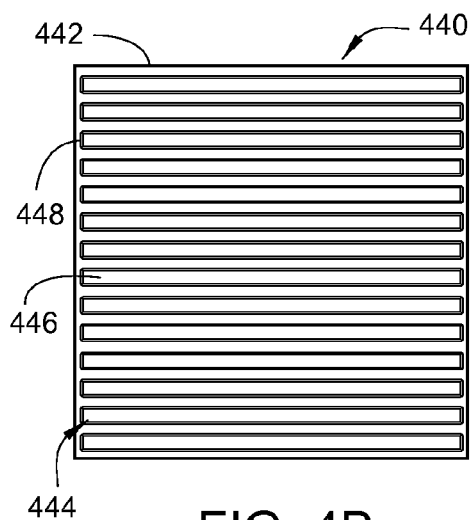


FIG. 4B

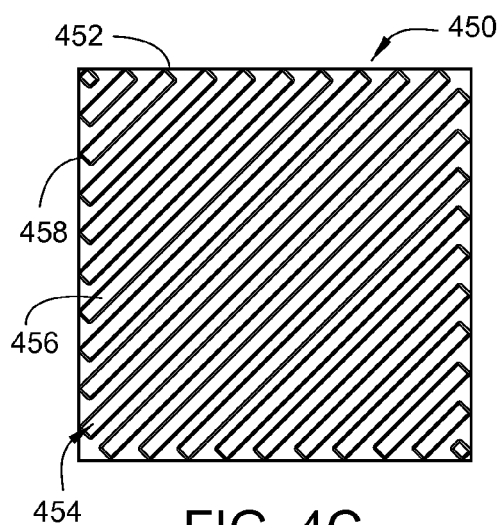


FIG. 4C

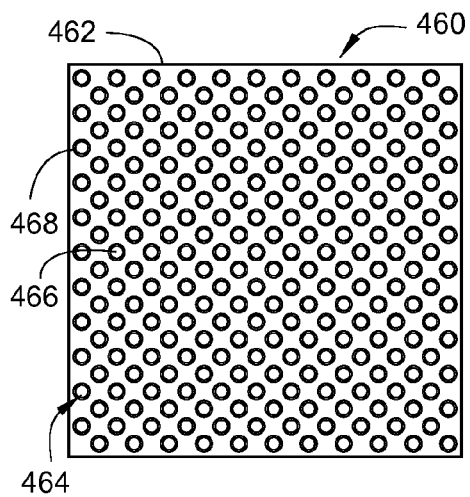


FIG. 4D

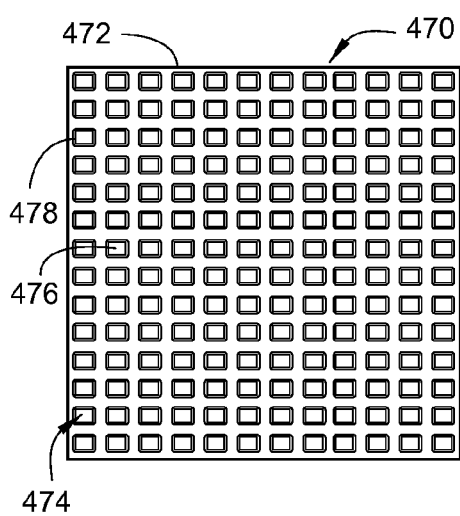


FIG. 4E

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ELECTROMAGNETIC CHUCK FOR OLED MASK CHUCKING

CROSS-REFERENCE TO RELATED APPLICATIONS

This application claims benefit of U.S. Provisional Patent Application Ser. No. 62/006,853, filed Jun. 2, 2014, which is herein incorporated by reference.

BACKGROUND

1. Field

Embodiments of the present disclosure generally relate to a substrate support, and more particularly, a substrate carrier with an electromagnetic mask chuck suitable for use in a vertical and other processing systems.

2. Description of the Related Art

Opto-electronic devices that make use of organic materials are becoming increasingly desirable for a number of reasons. Many of the materials used to make such devices are relatively inexpensive, so organic opto-electronic devices have the potential for cost advantages over inorganic devices. As well, the inherent properties of organic materials, such as their flexibility, may be advantageous for particular applications such as for deposition or formation on flexible substrates. Examples of organic opto-electronic devices include organic light emitting devices (OLEDs), organic phototransistors, organic photovoltaic cells, and organic photodetectors.

For OLEDs, the organic materials are believed to have performance advantages over conventional materials. For example, the wavelength at which an organic emissive layer emits light may generally be readily tuned with appropriate dopants. OLEDs make use of thin organic films that emit light when voltage is applied across the device. OLEDs are becoming an increasingly interesting technology for use in applications such as flat panel displays, illumination, and backlighting.

The substrates as well as a fine metal mask are often held on a substrate carrier using mechanical force. Conventional mechanical contacts used to hold the substrate and the mask during processing may often result in substrate damage due to the high mechanical force applied. The mechanical force is further applied to hold the fine metal mask in place during processing. The conventional mechanical carriers generally hold the substrate at the edges, thus resulting in a highly concentrated physical contact at the edges of the substrate so as to ensure sufficient clamping force applied to securely pick up the substrate. This mechanical contact concentrated at the edges of the substrate inevitably creates contact contamination or physical damage, undesirably degrading the substrate.

Newer processing systems have incorporated alternative mechanisms for chucking the substrate to avoid the above described damage, such as holding the substrate in place using electrostatic force. Electrostatic force can effectively hold the substrate in position during processing while minimizing contact between metal components of the system and the substrate. However, using electrostatic force to chuck the mask in position on the substrate has proven to be very challenging.

Therefore, there is a need for a method and apparatus for securely positioning a mask independently of the substrates in a processing system.

SUMMARY

The present disclosure provides an electromagnetic mask chuck and methods for using the same. The electromagnetic

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mask chuck can be integrated into a process chamber or a substrate carrier for use in a process chamber. By incorporating a series of electromagnets, a mask and a substrate can be chucked to the substrate carrier in a controlled fashion.

In one embodiment, a processing system is described. The processing system can include a process chamber configured to receive a substrate carrier holding a substrate, and to deposit a material on the substrate while on the substrate carrier. The processing system can further include an electromagnetic mask chuck positioned in the process chamber. The electromagnetic mask chuck can include a plurality of electromagnets operable to chuck a mask to the substrate through the substrate carrier.

In another embodiment, a substrate carrier for use in a process chamber is described. The substrate carrier can include a support base configured to transport a substrate into and out of the processing chamber, the support base having a substrate supporting surface. The substrate carrier can further include an electromagnetic mask chuck coupled to the support base. The electromagnetic mask chuck can include a plurality of electromagnets operable to chuck a mask to the substrate through the substrate carrier.

In another embodiment, a method for chucking a mask in a process chamber is described. The method can include transferring a substrate disposed on a substrate supporting surface of a substrate carrier into a process chamber. The substrate carrier can then be positioned in a processing position within the process chamber. Then, a mask is electromagnetically chucked to the substrate disposed on the substrate carrier. Then a layer is deposited through the mask onto the substrate.

BRIEF DESCRIPTION OF THE DRAWINGS

So that the manner in which the above recited features of the present invention can be understood in detail, a more particular description of the invention, briefly summarized above, may be had by reference to embodiments, some of which are illustrated in the appended drawings. It is to be noted, however, that the appended drawings illustrate only typical embodiments of this invention and are therefore not to be considered limiting of its scope, for the invention may admit to other equally effective embodiments.

FIGS. 1A to 1D show schematic views illustrating an evaporation source for organic material in use with a magnetic chucking assembly, according to embodiments described herein;

FIG. 2 shows a schematic top view of a deposition apparatus with a magnetic chucking assembly according to embodiments described herein;

FIG. 3 depicts an exploded view of one embodiment of a substrate carrier plate with integrated electrostatic chuck in a substrate carrier according to an embodiment;

FIG. 4A depicts a chucking assembly with an electromagnetic mask chuck, according to an embodiment; and

FIGS. 4B-4E depict electromagnetic mask chucks useable with a chucking assembly, according to embodiments described herein.

To facilitate understanding, identical reference numerals have been used, where possible, to designate identical elements that are common to the figures. It is contemplated that elements and features of one embodiment may be beneficially incorporated in other embodiments without further recitation.

DETAILED DESCRIPTION

The present disclosure generally relates to an electromagnetic mask chuck and methods for using the same. The

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electromagnetic mask chuck can be integrated into a process chamber or a substrate carrier for use in a process chamber. By incorporating a series of electromagnets, the mask and the substrate can be chucked to the substrate carrier in a controlled fashion.

FIGS. 1A to 1D show an evaporation source 100 in various positions in a vacuum chamber 110 with respect to a first mask 132a and a second mask 132b, according to embodiments described herein. The movement of the evaporation source 100 between the different positions is indicated by arrows 101B, 101C, and 101D. FIGS. 1A to 1D show the evaporation source 100 having an evaporation crucible 104 and the distribution pipe 106. The distribution pipe 106 is supported by the support 102. Further, according to some embodiments, the evaporation crucible 104 can also be supported by the support 102. The substrates, e.g. a first substrate 121a and a second substrate 121b, are provided in the vacuum chamber 110. The first substrate 121a and the second substrate 121b are supported and chucked by a respective substrate carrier, e.g. a first substrate carrier 150a and a second substrate carrier 150b, described in more detail with reference to FIG. 4A to 4E below. As illustrated in FIGS. 1A to 1D, organic material is evaporated from the distribution pipe 106 to deposit a layer on the substrates. The first mask 132a and the second mask 132b mask the substrate during the layer deposition. This is indicated by reference numeral 10.

In FIG. 1A, the evaporation source 100 is shown in the first position with the first substrate carrier 150a and the second substrate carrier being active. As shown in FIG. 1B, the first chucking assembly 150a has the first substrate 121a chucked in position. The first mask 132a, shown positioned over the first substrate 121a, is chucked into position by the first mask chucking assembly 151a over the appropriate portion of the first substrate 121a. With the first mask 132a in position, the first substrate 121a in the vacuum chamber 110 is deposited with a layer of organic material by a translational movement of the evaporation source as indicated by arrow 101B. While the first substrate 121a is deposited with the layer of organic material through the first mask 132a, a second substrate 121b, e.g. the substrate on the right-hand side in FIGS. 1A to 1D, can be exchanged. FIG. 1B shows a second transportation track 124b for the second substrate 121b. As the second substrate 121b is not in position in FIG. 1B, the second substrate carrier 150b and the second mask chucking assembly 151b are not activated for chucking. After the first substrate 121a has been deposited with the layer of organic material, the distribution pipe 106 of the evaporation source 100 is rotated as indicated by arrow 101C in FIG. 1C.

During deposition of the organic material on the first substrate 121a, the second substrate 121b is then chucked to the second substrate carrier 150b. The second mask 132b is then positioned and aligned with relation to the second substrate followed by chucking the second mask 132b to the second mask chucking assembly 151b over the second substrate 121b. Accordingly, after the rotation shown in FIG. 1C, the second substrate 121b can be coated with a layer of organic material through the second mask 132b as indicated by arrow 101D. While the second substrate 121b is coated with the organic material, the first mask 132a can be

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unchucked from the first mask chucking assembly 151a. With the first mask 132a being unchucked, the first substrate 121a can then be removed from the chamber for unchucking from the first chucking assembly 150a. FIG. 1D shows a first transportation track 124a in the position of the first substrate 121a.

According to embodiments described herein, the first substrate 121a and second substrate 121b are coated with organic material in a substantially vertical position. That is, the views shown in FIGS. 1A to 1D are top views of an apparatus including the evaporation source 100. The distribution pipe can be a vapor distribution showerhead, particularly a linear vapor distribution showerhead. Thereby, the distribution pipe provides a line source extending essentially vertically. According to embodiments described herein, which can be combined with other embodiments described herein, essentially vertically is understood particularly when referring to the substrate orientation, to allow for a deviation from the vertical direction of 10° or below. This deviation can be provided because a substrate carrier with some deviation from the vertical orientation might result in a more stable substrate position. Yet, the substrate orientation during deposition of the organic material is considered essentially vertical, which is considered different from the horizontal substrate orientation. The surface of the substrates is thereby coated by a line source extending in one direction corresponding to one substrate dimension and a translational movement along the other direction corresponding to the other substrate dimension. Moreover, though described in reference to a vertical position for an exemplary vertical process chamber, this configuration and/or chamber is not intended to be limiting. Embodiments described herein are equally amenable to horizontal chambers or chambers which can process more or fewer substrates.

Embodiments described herein particularly relate to deposition of organic materials, e.g. for OLED display manufacturing and on large area substrates. According to some embodiments, large area substrates or carriers supporting one or more substrates, i.e. large area carriers, may have a size of at least 0.174 m². The size of the carrier can be about 1.4 m² to about 8 m², more typically about 2 m² to about 9 m² or even up to 12 m². The rectangular area, in which the substrates are supported, for which the holding arrangements, apparatuses, and methods according to embodiments described herein are provided, can be carriers having sizes for large area substrates as described herein. For instance, a large area carrier, which would correspond to an area of a single large area substrate, can be GEN 5, which corresponds to about 1.4 m² substrates (1.1 m×1.3 m), GEN 7.5, which corresponds to about 4.29 m² substrates (1.95 m×2.2 m), GEN 8.5, which corresponds to about 5.7 m² substrates (2.2 m×2.5 m), or even GEN 10, which corresponds to about 8.7 m² substrates (2.85 m×3.05 m). Even larger generations such as GEN 11 and GEN 12 and corresponding substrate areas can similarly be implemented. According to typical embodiments, which can be combined with other embodiments described herein, the substrate thickness can be from 0.1 to 1.8 mm and the holding arrangement, and particularly the holding devices, can be adapted for such substrate thicknesses. However, particularly the substrate thickness can be about 0.9 mm or below, such as 0.5 mm or 0.3 mm, and the holding arrangement, and particularly the holding devices, are adapted for such substrate thicknesses. The substrate may be made from any material suitable for material deposition. For instance, the substrate may be made from a material selected from the group consisting of glass (for instance soda-lime glass, borosilicate glass etc.), metal,

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polymer, ceramic, compound materials, carbon fiber materials or any other material or combination of materials which can be coated by a deposition process.

According to embodiments described herein, the first mask chucking assembly **151a** and the second mask chucking assembly **151b** employ electromagnets to allow independent chucking and unchucking of the masks, e.g. the first mask **132a** and the second mask **132b**, without affecting the chucking of the respective substrates, e.g. the first substrate **121a** and the second substrate **121b**. In FIGS. 1A and 1B, the electromagnets in connection with the first chucking assembly **150a** are activated by receiving power from a power source (not shown). In FIGS. 1C and 1D, the electromagnets in connection with the second chucking assembly **150b** are activated by receiving power from the power source. Further, the mask chucking assemblies according to embodiments described herein can minimize and reduce the force of contact between the substrate and the mask during OLED display manufacturing. The first mask chucking assembly **151a** and the second mask chucking assembly **151b** can be integrated into the process chamber or with the substrate carrier. Embodiments which can be integrated into the process chamber include the embodiments described with reference to FIGS. 4A-4D. Embodiments which can be integrated with the substrate carrier include the embodiments described with reference to FIG. 4E.

FIG. 2 illustrates an embodiment of a deposition apparatus **200** for depositing organic material in a vacuum chamber **240** including the substrate carrier **150a** and **150b** and a mask chucking assembly **151a** and **151b**, according to one embodiment. The evaporation source **230** is provided in the vacuum chamber **240** on a track or linear guide **224**. The linear guide **224** is configured for the translational movement of the evaporation source **230**. Thereby, according to different embodiments, which can be combined with other embodiments described herein, a drive for the translational movement can be provided in the evaporation source **230**, at the track or linear guide **224**, within the vacuum chamber **240** or a combination thereof. FIG. 2 shows a valve **205**, for example a gate valve. The valve **205** allows for a vacuum seal to an adjacent vacuum chamber (not shown). The valve can be opened for transport of a plurality of substrates, shown here as substrates **121a** and **121b**, or one or more masks for the plurality of substrates, shown here as masks **132a** and **132b**, into the vacuum chamber **240** or out of the vacuum chamber **240**.

According to some embodiments, which can be combined with other embodiments described herein, a further vacuum chamber, such as maintenance vacuum chamber **210** is provided adjacent to the vacuum chamber **240**. Thereby the vacuum chamber **240** and the maintenance vacuum chamber **210** are connected with a valve **207**. The valve **207** is configured for opening and closing a vacuum seal between the vacuum chamber **240** and the maintenance vacuum chamber **210**. The evaporation source **230** can be transferred to the maintenance vacuum chamber **210** while the valve **207** is in an open state. Thereafter, the valve can be closed to provide a vacuum seal between the vacuum chamber **240** and the maintenance vacuum chamber **210**. If the valve **207** is closed, the maintenance vacuum chamber **210** can be vented and opened for maintenance of the evaporation source **230** without breaking the vacuum in the vacuum chamber **240**.

Two substrates **121a** and **121b** can be supported on respective transportation tracks within the vacuum chamber **240**. Further, two tracks for providing masks **132a** and **132b** thereon can be provided. Thereby, coating of the substrates

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121a and **121b** can be masked by respective masks **132a** and **132b**. According to typical embodiments, the masks **132a** and **132b** are provided in a mask frame **131a** and **131b** to hold the masks **132a** and **132b** in a predetermined position. The masks **132a** and **132b** are chucked into position over the substrate **121a** and **121b** using the chucking assembly **150a** and **150b**. The chucking assembly **150a** and **150b** can act independently to chuck the substrate **121a** and **121b** and the masks **132a** and **132b**, such that the masks **132a** and **132b** can be positioned over the substrate **121a** and **121b** without affecting the positioning of the substrate **121a** and **121b** and without mechanical control of the masks **132a** and **132b**.

According to some embodiments, which can be combined with other embodiments described herein, a substrate **121a** and **121b** can be supported by a substrate chucking assemblies **150a** and **150b**, which are connected to respective alignment units **212a** and **212b**. The alignment units **212a** and **212b** can adjust the position of the substrate **121a** and **121b** with respect to the masks **132a** and **132b**. FIG. 2 illustrates an embodiment where the substrate chucking assemblies **150a** and **150b** are connected to the alignment unit **212**. Accordingly, the substrate **121a** and **121b** are moved relative to the masks **132a** and **132b** in order to provide for a proper alignment between the substrate **121a** and **121b** and the masks **132a** and **132b** during deposition of the organic material. According to a further embodiment, which can be combined with other embodiments described herein, alternatively or additionally the masks **132a** and **132b** and/or the mask frame **131a** and **131b** holding the masks **132a** and **132b** can be connected to the alignment unit **212**. Thereby, either the masks **132a** and **132b** can be positioned relative to the substrate **121a** and **121b** or the masks **132a** and **132b** and the substrate **121a** and **121b** can both be positioned relative to each other. The alignment units **212**, which are configured for adjusting the relative position between a substrate **121a** and **121b** and masks **132a** and **132b** relative to each other, allow for a proper alignment of the masking during the deposition process, which is beneficial for high quality or LED display manufacturing.

Examples of an alignment of a mask and a substrate relative to each other include alignment units, which allow for a relative alignment in at least two directions defining a plane, which is essentially parallel to the plane of the substrate and the plane of the mask. For example, an alignment can at least be conducted in an x-direction and a y-direction, i.e. two Cartesian directions defining the above-described parallel plane. The mask and the substrate can be essentially parallel to each other. Specifically, the alignment can further be conducted in a direction essentially perpendicular to the plane of the substrate and the plane of the mask. Thus, an alignment unit is configured at least for an X-Y-alignment, and specifically for an X-Y-Z-alignment of the mask and the substrate relative to each other. One specific example, which can be combined with other embodiments described herein, is to align the substrate in x-direction, y-direction and z-direction to a mask, which can be held stationary in the vacuum chamber **240**.

As shown in FIG. 2, the linear guide **224** provides a direction of the translational movement of the evaporation source **230**. On both sides of the evaporation source **230** and masks **132a** and **132b** are provided. The masks **132a** and **132b** can thereby extend essentially parallel to the direction of the translational movement. Further, the substrates **121a** and **121b** at the opposing sides of the evaporation source **230** can also extend essentially parallel to the direction of the translational movement. According to typical embodiments, a substrate **121a** and **121b** can be moved into the vacuum

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chamber **240** and out of the vacuum chamber **240** through valve **205**. Thereby, and deposition apparatus **200** can include a respective transportation track for transportation of each of the substrates **121a** and **121b**. For example, the transportation track can extend parallel to the substrate position shown in FIG. **2** and into and out of the vacuum chamber **240**.

Typically, further tracks are provided for supporting the mask frames **131a** and **131b** and thereby the masks **132a** and **132b**. Accordingly, some embodiments, which can be combined with other embodiments described herein, can include four tracks within the vacuum chamber **240**. In order to move one of the masks **132a** and **132b** out of the chamber, for example for cleaning of the mask, the mask frame **131a** and **131b** and, thereby, the mask can be moved onto the transportation track of the substrate **121a** and **121b**. The respective mask frame can then exit or enter the vacuum chamber **240** on the transportation track for the substrate. Even though it would be possible to provide a separate transportation track into and out of the vacuum chamber **240** for the mask frames **131a** and **131b**, the costs of ownership of a deposition apparatus **200** can be reduced if only two tracks, i.e. transportation tracks for a substrate, extend into and out of the vacuum chamber **240** and, in addition, the mask frames **131a** and **131b** can be moved onto a respective one of the transportation tracks for the substrate by an appropriate actuator or robot.

Once the masks **132a** and **132b** and the substrates **121a** and **121b** are positioned in alignment with one another, the chucking assemblies **150a** and **150b** can bring the masks **132a** and **132b** into close proximity to the substrates **121a** and **121b**. During the deposition process, an organic material is being propelled at the substrates **121a** and **121b** from the evaporation source **230**. This organic material is deposited through formations in the masks **132a** and **132b**, onto the substrates **121a** and **121b**. The formations provide the subsequent shape of the deposited material on the substrates **121a** and **121b**. If the masks **132a** and **132b** are positioned too far from the substrates **121a** and **121b**, the organic material will be deposited imprecisely through the formations in the masks **132a** and **132b** leading to poor resolution or failure of the final product. If the masks **132a** and **132b** make too much contact or uncontrolled contact with the substrates **121a** and **121b**, the masks **132a** and **132b** can cause physical damage to the substrates **121a** and **121b**. This proximity damage can be exacerbated by multiple alignment processes between the substrates **121a** and **121b** and the masks **132a** and **132b**. By using the chucking assemblies **150a** and **150b** as described herein, the three dimensional position of the mask can be more finely controlled allowing for better deposition with minimal risk of substrate damage during processing.

FIG. **2** illustrates another exemplary embodiment of the evaporation source **230**. The evaporation source **230** includes a support **104**. The support **104** is configured for the translational movement along the linear guide **224**. The support **104** supports an evaporation crucible **106** and a distribution pipe **208** provided over the evaporation crucible **106**. Thereby, the vapor generated in the evaporation crucible can move upwardly and out of the one or more outlets of the distribution pipe. According to embodiments described herein, the distribution pipe **208** can also be considered a vapor distribution showerhead, for example a linear vapor distribution showerhead.

FIG. **2** further illustrates a shield assembly having at least one shield **202**. As shown in FIG. **2**, embodiments can include two shields **202**, e.g. side shields. Thereby, an

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evaporation of the organic material can be delimited in the direction towards the substrate. An evaporation sideward relative to the distribution pipe, i.e., in a direction that is for example perpendicular to the normal evaporation direction, can be avoided or used in an idle mode only. In light of the fact that it can be easier to block the vapor beam of organic material as compared to switching off the vapor beam of organic material, the distribution pipe **208** may also be rotated towards one of the side shields **202** in order to avoid vapor exiting the evaporation source **230** during an operation mode where vapor emission is not desired.

FIG. **3** depicts an exploded view of one embodiment of the substrate chuck **300**. The substrate chuck **300** can be a component of the substrate carrier **150a** and **150b**. The substrate chuck **300** includes a rigid support base **304**, an electrode assembly **306** disposed on the rigid support base **304**, and an encapsulating member **302** disposed on the electrode assembly **306**, which together form the body **311** of the substrate chuck **300**. The rigid support base **304** defines the bottom surface **312** of the substrate chuck **300** while the encapsulating member **302** defines the substrate supporting surface **313** of the substrate chuck **300**. Although not shown, the body **311** may include lift pin holes extending there through.

In the embodiment of FIG. **3**, the rigid support base **304** has a rectangular-like shape having a periphery (defined by the sides **314**) that substantially matches the shape and size of electrode assembly **306** and encapsulating member **302** to allow the substrates **121a** and **121b** have a similar shape and size to be secured thereto. It is noted that the rigid support base **304**, the electrode assembly **306** and the encapsulating member **302** may have an alternative shape or geometry selected as needed to accommodate the geometry of a workpiece, such as the substrates **121a** and **121b**. For example, although the substrate chuck **300** is shown with a rectangular aerial extent, it is contemplated that the aerial extent of the substrate chuck **300** may alternatively have other geometric forms to accommodate different substrates, such as circular geometric forms to accommodate a circular substrate.

In one embodiment, the rigid support base **304** may be fabricated from an insulating material, such as a dielectric material or a ceramic material. Suitable examples of the ceramic materials or dielectric materials include polymers (i.e., polyimide), silicon oxide, such as quartz or glass, aluminum oxide (Al_2O_3), aluminum nitride (AlN), yttrium containing materials, yttrium oxide (Y_2O_3), yttrium-aluminum-garnet (YAG), titanium oxide (TiO), titanium nitride (TiN), silicon carbide (SiC) and the like. Optionally, the rigid support base **304** may be a metal or metallic body having a dielectric layer disposed on the surface of the rigid support base **304** facing the electrode assembly **306**.

The electrode assembly **306** is disposed on the rigid support base **304** and includes at least two distributed electrodes **308**, **310**. Each electrode **308**, **310** may be charged with different polarities when a chucking voltage is applied thereto, thus generating an electrostatic force. The electrodes **308**, **310** are configured to distribute the electrostatic force along a distance at least two times with width of the substrate chuck **300**. Each electrode **308**, **310** may have a plurality of geometric forms interleaved or interposed among a plurality of geometric forms of the other electrode. As shown in FIG. **3**, a plurality of electrode fingers **320** comprising electrode **308** are interleaved with plurality of electrode fingers **322** comprising electrode **310**. It is believed that the interleaved fingers **320**, **322** of the distributed electrodes **308**, **310** provides local electrostatic attrac-

tion distributed across a large area of the substrate chuck 300 which in the aggregation provides a high chucking force while using less chucking power. The electrode fingers 320, 322 may be formed to have different shapes, lengths and geometry. In one example, one or both of the electrode fingers 320, 322 may be formed from interconnected electrode islands 324. Interconnections 326 between electrode islands 324 may be in the plane of the electrodes 308, 310 as shown in FIG. 3, or out of plane, such as in the form of jumpers and/or vias. In one embodiment, the electrode finger 320, 322 has a width 316 of between about 0.25 mm and about 10 mm.

In one embodiment, the electrode assembly 306 may be fabricated from a metallic material, such as aluminum silicon alloy, having a coefficient of thermal expansion similar to the adjacent encapsulating member 302 and the rigid support base 304. In one embodiment, the coefficient of thermal expansion of the electrode assembly 306 is between about 4 $\mu\text{m}/(\text{m}^{\circ}\text{K})$ and about 6 $\mu\text{m}/(\text{m}^{\circ}\text{K})$, and is generally within 20 percent of the coefficient of thermal expansion of the encapsulating member 302.

Between each of the electrode fingers 320 of the first electrode 308, spaces 328 are defined to receive electrode fingers 322 of the second electrode 310. The spaces 328 may be an air gap, filled with a dielectric spacer material, or filled with at least one of the rigid support base 304 or encapsulating member 302.

Vias 332, 334 may be formed through the rigid support base 304 to couple the first and the second electrodes 308, 310 to the chucking power source (not shown). In some embodiment, an optional battery 330 may be disposed in the rigid support base 304 and connected to the first and the second electrodes 308, 310 by the vias 332, 334 to provide power for chucking the substrates 121a and 121b. The battery 330 may be a lithium ion battery and may have terminal connections (not shown) on the exterior of the rigid support base 304 for recharging the battery 330 without removal from the rigid support base 304.

The encapsulating member 302 is disposed on the rigid support base 304 sandwiching the electrode assembly 306, to form the body 311 of the substrate chuck 300 as a unitary structure. The encapsulating member 302 is positioned on the electrode assembly 306 to provide an insulating surface on which the substrates 121a and 121b are chucked. The encapsulating member 302 may be fabricated from a material having thermal properties, e.g., coefficient of thermal expansion, substantially matching that of the underlying electrode assembly 306. In some embodiments, the material utilized to fabricate the encapsulating member 302 is also utilized to fabricate the rigid support base 304.

After the encapsulating member 302, the electrode assembly 306 and the rigid support base 304 are stacked together, a bonding process, such as an annealing process, is performed to fuse the encapsulating member 302, the electrode assembly 306 and the rigid support base 304 together, forming a laminated structure comprising the body 311 of the substrate chuck 300. As the encapsulating member 302, the electrode assembly 306 and the rigid support base 304 may be required to operate in a high temperature environment, e.g., greater than 300 degrees Celsius, the materials utilized to fabricate these three components may be selected from heat resistance materials, such as ceramic materials or glass materials, that can sustain high thermal treatment during the annealing process. In one embodiment, the encapsulating member 302 and the rigid support base 304 may be fabricated from a ceramic material, a glass material, or a composite of ceramic and metal material, providing good

strength and durability as well as good heat transfer properties. The materials selected to fabricate the encapsulating member 302 and the rigid support base 304 may have a coefficient of thermal expansion that is substantially matched to the intermediate electrode assembly 306 to reduce thermal expansion mismatch, which may cause stress or failure under high thermal loads. In one embodiment, the coefficient of thermal expansion of the encapsulating member 302 is between about 2 $\mu\text{m}/(\text{m}^{\circ}\text{K})$ and about 8 $\mu\text{m}/(\text{m}^{\circ}\text{K})$. Ceramic materials suitable for fabricating the encapsulating member 302 and the rigid support base 304 may include, but not limited to, silicon carbide, aluminum nitride, aluminum oxide, yttrium containing materials, yttrium oxide (Y_2O_3), yttrium-aluminum-garnet (YAG), titanium oxide (TiO), or titanium nitride (TiN). In another embodiment, the encapsulating member 302 and the rigid support base 304 may be fabricated from a composite material includes a different composition of a ceramic and metal, such as metal having dispersed ceramic particles.

During operation, a charge may be applied to the first electrode 308 and an opposite charge may be applied to the second electrode 310 to generate an electrostatic force. During chucking, the electrostatic force generated by the electrodes 308, 310 securely holds the substrates 121a and 121b to the substrate supporting surface 313 of the encapsulating member 302. As the power supplied from the chucking power source is turned off, the charges present at the interface 318 between the electrodes 308, 310 may be maintained over a long period of time, thus allowing the substrates 121a and 121b to remain chucked to the substrate chuck 300 after power has been removed. To release the substrate held on the substrate chuck 300, a short pulse of power in the opposite polarity is provided to the electrodes 308, 310 to remove the charge present in the interface 318.

FIG. 4A depicts a chucking assembly 400, according to one embodiment. The chucking assembly 400 includes a substrate carrier 402 and an electromagnetic mask chuck 404. The substrate carrier 402 can be configured to adhere and release a substrate 420. In one embodiment, the substrate carrier 402 is substantially similar to the substrate chuck 300, described with reference to FIG. 3.

The electromagnetic mask chuck 404 includes a plurality of electromagnets, depicted here as electromagnets 406a-406j, contained within a chuck body 408. The electromagnets 406a-406j each have one of a plurality of coils 407 wrapped around a core 409. The chuck body 408 can completely surround the electromagnets 406a-406j. The chuck body 408 can further have a support member 410 and a contact surface 412. The support member 410 can position the electromagnetic mask chuck 404 in proximity with the substrate carrier 402. The contact surface 412 is the surface can rest in contact with the substrate carrier 402. The contact surface 412 can be a flat surface, as depicted in FIG. 4A.

In one embodiment, the chuck body 408 is fabricated from an insulating material, such as a dielectric material or a ceramic material. Suitable examples of the ceramic materials or dielectric materials include polymers (i.e., polyimide), silicon oxide, such as quartz or glass, aluminum oxide (Al_2O_3), aluminum nitride (AlN), yttrium containing materials, yttrium oxide (Y_2O_3), yttrium-aluminum-garnet (YAG), titanium oxide (TiO), titanium nitride (TiN), silicon carbide (SiC) and the like. Optionally, the chuck body 408 may be a metal or have metallic body. The chuck body 408 may be a ferromagnetic, ferrimagnetic or non-magnetic body.

The electromagnets 406a-406j can have a core composed of a ferromagnetic material, such as aluminum-nickel-cobalt

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(Alnico), Ceramic, Rare-Earth, Iron, Iron-Chromium-Cobalt or combinations thereof. In one embodiment, the electromagnet core is composed of Iron. The core 409 is wrapped with the plurality of coils 407. The plurality of coils 407 are composed of a conductive material, such as aluminum or copper. The orientation of the plurality of coils 407, and thus the direction of the flow of electricity, determines the direction of the polarity of the electromagnets 406a-406j. As such, the electromagnets 406a-406j can have coils which are oriented such that the polarity facing the mask 430 alternates from one magnet to the next. Shown here, the north pole of electromagnets 406a, 406c, 406e, 406g and 406i and the south pole of electromagnets 406b, 406d, 406f, 406h and 406j are directed towards the substrate carrier 402 and the mask 430.

In operation, the substrate 420 is chucked to the substrate carrier 402 using an electromagnetic force as described above. A mask 430 is positioned above and aligned with the substrate 420. The electromagnetic mask chuck 404 can be positioned in proximity of the substrate carrier 402 in the process chamber in embodiments where the electromagnetic mask chuck 404 is integrated with the process chamber. In other embodiments, the electromagnetic mask chuck 404 is integrated with the substrate carrier 402. In either embodiment, the power source activates the electromagnets in the electromagnetic mask chuck 404 such that a magnetic field is generated and delivered to the mask 430. The electromagnetic mask chuck 404 receives an electric charge from a power source 416 which is delivered through a connection 414 to each of the plurality of coils 407. The electromagnetic mask chuck 404 then provides a magnetic field with a strength commensurate with the electricity provided to the plurality of coils 407, up to the saturation point of the material, to the mask 430. The saturation point of the material is related to the quantity and type of material used as the core 409. The magnetic force from the electromagnets 406a-406j in the electromagnetic mask chuck 404 brings at least a portion of the mask 430 into position over or in contact with the substrate 420. A layer (not shown) is then deposited through the mask 430 on the substrate 420. Once the layer is deposited, the electrical flow from the power source 416 to the electromagnetic mask chuck 404 is stopped, thereby stopping the production of a magnetic field.

The electromagnetic mask chuck 404 is depicted here as a rectangular shape. However, the electromagnetic mask chuck 404 can be of any shape such that it can deliver the magnetic field of the electromagnets 406a-406j to the mask 430.

FIG. 4B-4E depict further embodiments of an electromagnetic mask chuck useable with a chucking assembly, according to embodiments described herein. The magnetic field strength delivered to the mask 430 is based in part on the position of the plurality of electromagnets, the size of the core of the electromagnet and the power delivered to the coils. Thus, in the embodiments below, the position of the electromagnet, the size of the electromagnet, power levels delivered to the coils of the electromagnet and combinations thereof are applied to control the magnetic field strength applied to different portions of the mask 430.

FIG. 4B depicts a top view of an electromagnetic mask chuck 440 with multiple rectangular cores, according to an embodiment. The electromagnetic mask chuck 440 has a chuck body 442. The chuck body 442 can be composed of similar materials to those described with reference to FIG. 4A. Positioned in the chuck body 442 are a plurality of electromagnets 444, shown here as fourteen (14) electromagnets 444 having an approximately equal size. The spe-

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cific number of electromagnets can be increased or decreased to fit the needs of the user. The electromagnets 444 include a core 446 and a coil 448 wrapped around the core. In this embodiment, the coil 448 is wrapped around the core 446 lengthwise, creating an elongated rectangular shape. The plurality of electromagnets 444 are positioned such that the magnetic field is delivered in horizontal rows, with alternating poles, as shown in more detail in FIG. 4A. In this embodiment, the strength of the magnetic field is controlled by the amount of power delivered from the power source 416.

In operation, the mask 430 is positioned above and aligned with the substrate 420 as described with reference to FIG. 4A. The coils 448 of the electromagnetic mask chuck 440 then receive electricity from the power source 416. The electricity creates a magnetic field in the coils which, in conjunction with the field created in the core 446, delivers a magnetic field to the mask 430. The electromagnetic mask chuck 440 can be positioned and deliver a magnetic field as described with reference to FIG. 4A when integrated with the process chamber or when integrated with the substrate carrier 402. The magnetic force from the electromagnets 444 in the electromagnetic mask chuck 440 brings at least a portion of the mask 430 into position over or in contact with the substrate 420. The plurality of electromagnets 444 can deliver the magnetic field with a controlled magnetic field strength such that a portion of the mask 430 can be positioned sequentially, simultaneously, in a random order or any variation of sequence. Sequential as used here is with relation to the electromagnet 444 in the highest position as shown in the graphic and each subsequent electromagnet 444 in sequence.

This design is believed to have a protective effect on the substrate 420, reducing the force of contact with the mask 430. As the magnetic field strength can be precisely controlled in an electromagnet, e.g. the plurality of electromagnets 444, a portion of the mask 430 can be brought into position over the substrate 420 in a more controlled and non-mechanical manner. In one embodiment, first electromagnet of the electromagnets 444 can apply a greater magnetic field strength on the mask 430 than each subsequent electromagnet, allowing for a more gradual overall connection.

FIG. 4C depicts a top view of an electromagnetic mask chuck 440 with multiple angled rectangular cores, according to an embodiment. The electromagnetic mask chuck 440 has a chuck body 452. The chuck body 452 can be composed of similar materials to those described with reference to FIG. 4A. Positioned in the chuck body 452 are a plurality of electromagnets 454, shown here as twenty (20) electromagnets 454 with a size commensurate with the available space in the chuck body 452. The specific number of electromagnets 454 can be increased or decreased to fit the needs of the user and the available size. The electromagnets 454 include a core 456 and a coil 458 wrapped around the core. In this embodiment, the coil 458 is wrapped around the core 456 lengthwise, creating shapes from a square-like shape to an elongated rectangular shape. The plurality of electromagnets 444 are positioned such that the magnetic field is delivered in horizontal rows, with alternating poles, as shown in more detail in FIG. 4A. In this embodiment, the strength of the magnetic field is controlled by the amount of power delivered from the power source 416. Each of the magnets can be connected to the same power source, to a separate power source, or to a regulated power source such that the electricity can be delivered unequally to the coils 458.

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In operation, the mask **430** is positioned above and aligned with the substrate **420** as described with reference to FIG. **4A**. The coils **458** of the electromagnetic mask chuck **450** then receive electricity from the power source **416**. The electricity creates a magnetic field in the coils **458** which, in conjunction with the field created in the core **456**, delivers a magnetic field to the mask **430**. The electromagnetic mask chuck **450** can be positioned and deliver a magnetic field as described with reference to FIG. **4A** when integrated with the process chamber or when integrated with the substrate carrier **402**. The magnetic force from the electromagnets **454** in the electromagnetic mask chuck **450** brings at least a portion of the mask **430** into position over or in contact with the substrate **420**. The plurality of electromagnets **454** can deliver the magnetic field with a controlled magnetic field strength such that a portion of the mask **430** can be positioned sequentially, simultaneously, in a random order or any variation of sequence.

This design is believed to have a protective effect on the substrate **420**, spreading the force of contact with the mask **430** over a larger area. As above, the magnetic field strength is a function of the electricity delivered to the electromagnet **454**, the electromagnets **454** receive electricity to sequentially apply the magnetic field in an angled fashion. Thus, the strength of the magnetic field applied to the mask **430** will gradually increase toward the center as the electromagnets **454** are sequentially larger. This spread of magnetic field will allow for a more gradual overall connection.

FIG. **4D** depicts a top view of an electromagnetic mask chuck **440** with multiple circular cores, according to an embodiment. The electromagnetic mask chuck **460** has a chuck body **462**. The chuck body **462** can be composed of similar materials to those described with reference to FIG. **4A**. Positioned in the chuck body **462** is a plurality of electromagnets **464**, shown here as **242** electromagnets **464** with a size commensurate with the available space in the chuck body **462**. The specific number of electromagnets **464** can be increased or decreased to fit the needs of the user and the available size. The electromagnets **464** include a core **466** and a coil **468** wrapped around the core **466**. In this embodiment, the coil **468** is wrapped around the core **466** lengthwise, creating a plurality of circular shapes. The plurality of electromagnets **464** are positioned such that the magnetic field is delivered in a more targeted fashion, with alternating poles, as shown in more detail in FIG. **4A**. In this embodiment, the strength of the magnetic field is controlled by the amount of power delivered from the power source **416**. Each of the magnets can be connected to the same power source, to a separate power source, or to a regulated power source such that the electricity can be delivered unequally to the coils **468**.

In operation, the mask **430** is positioned above and aligned with the substrate **420** as described with reference to FIG. **4A**. The coils **468** of the electromagnetic mask chuck **460** then receive electricity from the power source **416**. The electricity creates a magnetic field in the coils **468** which, in conjunction with the field created in the core **466**, delivers a magnetic field to the mask **430**. The electromagnetic mask chuck **460** can be positioned and deliver a magnetic field as described with reference to FIG. **4A** when integrated with the process chamber or when integrated with the substrate carrier **402**. The magnetic force from the electromagnets **464** in the electromagnetic mask chuck **460** brings at least a portion of the mask **430** into position over or in contact with the substrate **420**. The plurality of electromagnets **464** can deliver the magnetic field with a controlled magnetic field strength such that a portion of the mask **430** can be posi-

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tioned sequentially, simultaneously, in a random order or any variation of sequence. The positioning of the electromagnets **464** allow for more targeted application of the magnetic field as the fields can be created more individually.

This design is believed to have a protective effect on the substrate **420**, spreading the force of contact with the mask **430** over a larger area. As above, the magnetic field strength is controllable based on the electricity delivered. The electromagnets **464** are sized to sequentially apply the magnetic field in any order or shape while also controlling the strength of the magnetic field from each. Thus, the strength of the magnetic field applied to the mask **430** can be independently controlled as the electromagnets **464** sequentially enter range to apply their field to the mask **430**. This spread of magnetic field will allow for a more gradual overall connection.

FIG. **4E** depicts a top view of an electromagnetic mask chuck **440** with multiple rectangular cores, according to an embodiment. The electromagnetic mask chuck **470** has a chuck body **472**. The chuck body **472** can be composed of similar materials to those described with reference to FIG. **4A**. Positioned in the chuck body **472** is a plurality of electromagnets **474**, shown here as **168** electromagnets **474** with a size commensurate with the available space in the chuck body **472**. The specific number of electromagnets **474** can be increased or decreased to fit the needs of the user and the available size. The electromagnets **474** include a core **476** and a coil **478** wrapped around the core **476**. In this embodiment, the coil **478** is wrapped around the core **476** lengthwise, creating a plurality of square or rectangular shapes. The plurality of electromagnets **474** are positioned such that the magnetic field is delivered in a more targeted fashion, with alternating poles, as shown in more detail in FIG. **4A**. In this embodiment, the strength of the magnetic field is controlled by the amount of power delivered from the power source **416**. Each of the electromagnets **474** can be connected to the same power source, to a separate power source, or to a regulated power source such that the electricity can be delivered unequally to the coils **478**.

In operation, the mask **430** is positioned above and aligned with the substrate **420** as described with reference to FIG. **4A**. The coils **478** of the electromagnetic mask chuck **470** then receive electricity from the power source **416**. The electricity creates a magnetic field in the coils **478** which, in conjunction with the field created in the core **476**, delivers a magnetic field to the mask **430**. The electromagnetic mask chuck **470** can be positioned and deliver a magnetic field as described with reference to FIG. **4A** when integrated with the process chamber or when integrated with the substrate carrier **402**. The magnetic force from the electromagnets **474** in the electromagnetic mask chuck **460** brings at least a portion of the mask **430** into position over or in contact with the substrate **420**. The plurality of electromagnets **474** can deliver the magnetic field with a controlled magnetic field strength such that a portion of the mask **430** can be positioned sequentially, simultaneously, in a random order or any variation of sequence. The positioning of the electromagnets **474** allow for more targeted application of the magnetic field as the fields can be created more individually.

In the exemplary embodiments described above, the electromagnets are positioned such that the distance of the electromagnets from the mask **430** is approximately equal. However, the magnetic field from a magnet is inversely proportional to approximately the cube of the distance from that object. As such, the electromagnets may be positioned at a variety of distances to further control the magnetic field delivered to the mask **430**. Further, the three dimensional

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positioning of the electromagnets need not be uniform. It is contemplated that the magnets can be in a variety of shapes and positions, either with a distinct pattern, positioned randomly or combinations thereof.

Thus the position, size and power received of the electromagnets employed in the electromagnetic mask chuck creates a magnetic field to move the mask into position over the substrate for a deposition process. By controlling the size and proximity of and electricity delivered to the electromagnets, the magnetic field can be applied to safely and securely to chuck and release the mask as needed during a deposition operation.

In one embodiment, a processing system is described. The processing system can include a process chamber (e.g., the vacuum chamber 110) configured to receive a substrate carrier holding a substrate, and to deposit a material on the substrate while on the substrate carrier. The processing system can further include an electromagnetic mask chuck (e.g., electromagnetic mask chuck 440, 450, 460) positioned in the process chamber. The electromagnetic mask chuck can include a plurality of electromagnets (e.g., electromagnets 406a-406f) operable to chuck a mask to the substrate through the substrate carrier.

The processing system can further include the electromagnetic mask chuck being operable to sequential increase a magnetic field from the plurality of electromagnets.

The processing system can further include the electromagnetic mask chuck being operable to generate more force in a center region of the electromagnetic mask chuck relative to a peripheral region of the electromagnetic mask chuck.

The processing system can further include the electromagnetic mask chuck being operable to generate more force on one side of the electromagnetic mask chuck relative to an opposite side of the electromagnetic mask chuck.

The processing system can further include a first electromagnet of the plurality of electromagnets being configured to deliver a magnetic field having a strength different than a second electromagnet.

The processing system can further include the plurality of electromagnets being independently controllable.

The processing system can further include the plurality of electromagnets being each configured to produce a magnetic field with unequal strength as compared between them, such that one portion of the mask is pulled with more force than another proportion of the mask.

In another embodiment, a substrate carrier (e.g., substrate carrier 150a and 150b) for use in a process chamber is described. The substrate carrier can include a support base (e.g., support base 304) configured to transport a substrate (e.g., a first substrate 121a and a second substrate 121b) into and out of the processing chamber, the support base having a substrate supporting surface (e.g., substrate supporting surface 313). The substrate carrier can further include an electromagnetic mask chuck coupled to the support base. The electromagnetic mask chuck can include a plurality of electromagnets operable to chuck a mask to the substrate through the substrate carrier.

The substrate carrier can further include the plurality of electromagnets being positioned equidistant from the substrate supporting surface.

The substrate carrier can further include a distance between the electromagnets and the substrate supporting surface which varies.

The substrate carrier can further include the plurality of electromagnets being rectangular magnets.

The substrate carrier can further include the electromagnets being independently controllable.

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The substrate carrier can further include the electromagnetic mask chuck being operable to sequentially increase a magnetic field from the plurality of electromagnets.

The substrate carrier can further include a power source coupled to the plurality of electromagnets.

The substrate carrier can further include the chuck body including a ceramic material.

In another embodiment, a method for chucking a mask in a process chamber is described. The method can include transferring a substrate disposed on a substrate supporting surface of a substrate carrier into a process chamber. The substrate carrier can then be positioned in a processing position within the process chamber. Then, a mask is electromagnetically chucked to the substrate disposed on the substrate carrier. Subsequently, a layer of material, such as an organic material suitable for OLED fabrication, is deposited through the mask onto the substrate.

Electromagnetically chucking the mask to the substrate can further include chucking the mask to the substrate in a center to edge sequence. Electromagnetically chucking the mask to the substrate can further include chucking the mask to the substrate in a first edge to second edge sequence. Electromagnetically chucking the mask to the substrate can further include independently controlling force generated by a plurality of electromagnets disposed in the process chamber. Transferring the substrate disposed the substrate carrier into the process chamber can further include moving the electromagnets into the process chamber.

While the foregoing is directed to embodiments of the present invention, other and further embodiments of the invention may be devised without departing from the basic scope thereof, and the scope thereof is determined by the claims that follow.

What is claimed is:

1. A processing system comprising:

a process chamber configured to deposit a material on the substrate;

a carrier positioning element disposed in the process chamber, the carrier positioning element configured to receive and position a removable substrate carrier in the process chamber; and

an electromagnetic mask chuck positioned in the process chamber, aligned with the carrier positioning element, the electromagnetic mask chuck comprising:

a plurality of electromagnets operable to chuck a mask to the substrate on the substrate carrier through the substrate carrier; and

a power source coupled to the plurality of electromagnets.

2. The processing system of claim 1, wherein the electromagnetic mask chuck is operable to sequential increase a magnetic field from the plurality of electromagnets.

3. The processing system of claim 2, wherein the electromagnetic mask chuck is operable to generate more force in a center region of the electromagnetic mask chuck relative to a peripheral region of the electromagnetic mask chuck.

4. The processing system of claim 2, wherein the electromagnetic mask chuck is operable to generate more force on one side of the electromagnetic mask chuck relative to an opposite side of the electromagnetic mask chuck.

5. The processing system of claim 1, wherein a first electromagnet of the plurality of electromagnets is configured to deliver a magnetic field having a strength different than a second electromagnet.

6. The processing system of claim 1, wherein the plurality of electromagnets are independently controllable.

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7. The processing system of claim 1, wherein the plurality of electromagnets are each configured to produce a magnetic field with unequal strength as compared between them, such that one portion of the mask is pulled with more force than another proportion of the mask.

8. A substrate carrier for use in a process chamber, the substrate carrier comprising:

a support base configured to transport a substrate into and out of the processing chamber, the support base having a substrate supporting surface and a plurality of electrodes operable to hold a substrate to the substrate supporting surface; and

an electromagnetic mask chuck coupled to the support base, the electromagnetic mask chuck comprising a plurality of electromagnets operable to chuck a mask to the substrate through the substrate carrier.

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9. The substrate carrier of claim 8, wherein the plurality of electromagnets are positioned equidistant from the substrate supporting surface.

10. The substrate carrier of claim 8, wherein a distance between the electromagnets and the substrate supporting surface varies.

11. The substrate carrier of claim 8, wherein the plurality of electromagnets are rectangular magnets.

12. The substrate carrier of claim 8, wherein the electromagnets are independently controllable.

13. The substrate carrier of claim 8, wherein the electromagnetic mask chuck is operable to sequentially increase a magnetic field from the plurality of electromagnets.

14. The substrate carrier of claim 8, further comprising a power source coupled to the plurality of electromagnets.

15. The substrate carrier of claim 12, wherein the chuck body comprises a ceramic material.

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